

### **Grounding Modification**



### Symbols:

Please pay attention to the following symbols throughout this document emphasizing particular information.

▲ WARNING: Identifies an instruction, which if not followed, may cause serious injury or even death.

CAUTION: Denotes an instruction which if not followed, may severely damage the aircraft or

could lead to suspension of warranty.

♦ NOTE: Information useful for better handling.

### 1. General

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Release date: January 25<sup>th</sup> 2010

<u>Date of effect:</u> January 25<sup>th</sup> 2010

<u>Compliance:</u> immediately

Release Number: NOT-002-grounding

Superseded notice: none

Models affected: G-3, G-3/600, GX

Affected S/N: all

Reason: On some aircraft problems occurred with the electrical system



### 2. Information

On some aircrafts there has been a problem with the electrical system. The electrical power supply was not sufficient, resulting in failure of navigation and communication equipment. This resulted in complete discharge of the battery causing the battery and therefore the electrical system to fail.

The following procedure eliminates any problems with the electrical system. In fact the electrical resistance inside the system is reduced and electro-chemical corrosion is removed.

## 3. Compliance

Schedule of Maintenance: this notification is optional, therefore not schedule of maintenance apply

<u>Level of maintenance:</u> medium

<u>Certification required:</u> A&P Mechanic, or

LSA Repairman, or Part 145 Repair Station

♦ NOTE: Please contact your Remos Service Center in case of doubt.



Rework of the grounding stud feed through, fuse panels, master switch and avionics switch.

# Fuse panels

Remove fuse panels as shown and cut back heat shrink on spade terminals to allow soldering.



Solder terminals on backside of fuse panels to prevent possible loose connections and re-install panels.



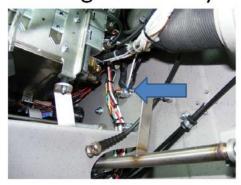
# Removal of grounding stud feed through assembly.



Remove nut washers and wire terminals from stud assembly. Remove attaching bolts. Remove stud assembly from airframe.



# Removal of grounding stud feed through assembly



Remove self locking nut and flat washer.

Remove wire terminals and second flat washer.

Remove second (jam) nut and discard (do not install this nut during re-assembly).

Preparations before re-installing assembly in airframe.



Remove all tarnish and discoloration on feed through



Rough up surface area on firewall to insure proper mating of surfaces.





# Preparations to terminal ends.



Brighten terminal ends to insure proper connection.



# Re-assembly of grounding feed through.



Re-assemble feed through as shown. Torque nut to 30 Nm (266 in-lb) (22 Ft. lbs)



Apply LPS-3 to seal connection from atmosphere and help to prevent possible corrosion.





# Re-assembly of grounding feed through.



Assemble inside feed through as shown ( do not re-install inner nut). Torque nut to 30 Nm (266 in-lb) (22 Ft. lbs)





Coat inside assembly with LPS-3 as shown. Remove excess liquid with rag as needed. Repeat removal and reassembly procedure of grounding stud at every annual inspection.



# Remove master and avionics switch panel as fallows.



Remove 4ea. Screws from corners of panel assembly.

Loosen 10mm jam nut on backside of throttle knob. Remove knob and nut.

Cut cable ties as needed to gain access to back of switches.

Solder spade terminals in place to prevent possible loose connections.

Reassemble in reverse order.



**REMOS** wishes you safe and fun flights!

Always check your aircraft before you fly!